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Aqualung titan lx supreme regulator manual instructions manual



13 Procedure A. 3. Never replace an Aqualung part with one from another manufacturer, even if it appears similar. 1ere Avenue - 14e rue - BP 148 06513 CARROS cedex - France 00 33.(0)4 92 08 28 88 FAX 00 33.(0)4 92 08 28 99 17. If a leak has been detected then note its source and refer to Table 1. Close the cylinder valve immediately and purge the regulator. Using the screwdriver (111399) tighten the screw fully home. Note : Do not mistake any bubbles which are trapped in the regulator with a leak. Recommended cleaners and lubricants..... Adjust the MP (see Table 5). WARNINGS, ATTENTION, NOTES 5. Turn the screw by increments of 1/8 of a turn and purge the regulator several times, using the second stage, after each increment. Inspection. Keep this manual open near to you so that you can refer to it step by step. 6. 124605 DIN seat (28) 2.5 m.kg. Fit a new lubricated anti-extrusion washer (7) puis a new lubricated O-ring (6) in the spring block (8). The parts are completely free of any traces of : 1. Place the parts on a white cloth, allow to dry and check after drying that the cloth shows no grease deposits and that the condition of the parts is appropriate for re-use with Nitrox/O2. The regulator body should never be directly held in the jaws of a vice. Cleaning plastic, rubber and anodised aluminium parts. Replace the O-ring 4. Slowly open the cylinder valve to put the regulator under pressure. These parts should all be replaced by new parts and should not be re-used on the pretext that the regulator has seen little use since its manufacture or since its last service. The MP and HP plug O-rings are extruded, worn or damaged. Insert the seat extraction tool (116236) into the central hole in the body, MP side (diaphragm side). F I R S T T O 3 D I V E COPYRIGHT GENERAL INSTRUCTIONS This manual is the property of Aqualung France. 18 Titan First Stage Service Manual Exploded View of Titan DIN First Stage. Do not use an excess of grease, this can have the effect of accumulating particles which could damage the O-rings. In every case, replace the O-ring removed with a new one. Dry the inside with filtered compressed air before reconnecting the hose to the regulator. Any tool that could damage the O-ring should be avoided. Manually remove the spring pad (17). Do not rely on your memory. Read the manual through completely so that you become familiar with all the procedures, the special tools and the replacement parts, before starting to disassemble the product. To wipe parts, use a white filter paper, a pure cotton cloth or any other material that does not produce fluff. (see view 103191) Turn the body over and using the screwdriver (111399) Unscrew the diaphragm screw (34). The sealing face of the diaphragm is damaged. Torque settings..... Unscrew: to unscrew a threaded part, turn it anticlockwise. Insert a new O-ring (10) (smooth side toward the circlip) then the filter washer (11) (dome facing outward). Place the pad (14) over the needle. END OF REASSEMBLY TEST IN WATER Check that all the MP and HP plugs are in place and that a correctly adjusted second stage is connected to the first stage. 8 Titan First Stage Service Manual 11. Do not use any pointed instrument or metal tool to remove O-rings. 3 WARNINGS, ATTENTION, NOTE..... Holding the tool at a slight angle, press it toward the inside to remove the seat (2). 12. F I R S T T O 2 1 D I V E Exploded View of Titan D Nitrox /O2 First Stage. F I R S T T O 1 5 D I V E Tableau 4. List of tools and service kits..... 12 Table 3. 2.1 Disassembly of DIN et Nitrox version. 3 INTRODUCTION..... Once the MP has been adjusted, purge the second stage about ten times. Fit the dust cap (29) onto the yoke screw threaded section and (28) and screw the yoke screw into the yoke. Remove the washer (16). Screw: to screw a threaded part, turn it clockwise. WARNING: Indicates situations that could result in serious or fatal accidents if the advice given is not followed correctly. Open the valve, check the cylinder pressure 2. Close the cylinder valve and purge the regulator. For anodised aluminium parts : soak in a « NETALU diluted to 25% ». The slightest scratch on a sealing surface could cause a leak. 15 Table 5. Connect the first stage to a cylinder charged to 200bar. This could alter their physical properties and cause degradation and premature breakdown. Slide the seat onto the tool (116236), engage the assembly into the body (HP side) and insert the seat into its housing by pushing on the tool. 4 DISASSEMBLY PROCEDURE..... 4 REASSEMBLY PROCEDURE..... 6 FIRST STAGE ADJUSTMENT..... 9 FINAL ASSEMBLY..... 10 Table 1. Replace the filter 4. Remove the piston (31) with its sticker (32). Rinse in demineralised or fresh water to avoid calcium deposits. With the regulator under pressure, insert the piston (31) into the dry chamber. Use a 34mm flat spanner to unscrew the body screw (22). c. Never re-use regulator parts which should be replaced on the pretext that the regulator has seen little use since its manufacture or since its last service. FINAL ASSEMBLY (See Exploded View 103191) Note: The following step should be carried out with the regulator under pressure. Some parts can be irretrievably damaged if the acceptable torque is exceeded. Fit the circlip (12) (ribbed part facing into the body). Use only a toothbrush with nylon bristles to remove any deposits. The conventions described below define the actions to be carried out when an instruction is given. Remove the O-ring: To remove an O-ring follow the method below, using the special tool provided for this purpose. Nitrox Version: Fit a new lubricated O-ring (30) and a new lubricated O-ring (32) on the seat screw (31). Fit the yoke (26) then engage several threads of the yoke seat (27). Seal groove on spring block (8) damaged 4. Using the circlips pliers, remove the circlip (12) while holding them with your finger. Use a de 8 mm Allen key to unscrew the adjusting screw (25). Insert the pin (13) into the central hole. Troubleshooting Guide. Screw the holding tool (116320) into one of the MP ports and clamp the holding tool in a vice. In order to conform with the Aqualung Regulator Lifetime Guarantee, all servicing (inspection, servicing and repairs) should be recorded in the Service Record incorporated in the regulator User Manual. Insert the HP seat (4) (face toward the interior of the body) and fit the spring (5). The cylinder is empty 4. They have the following meanings : Use only spare parts from Aqualung service kits. Check that the MP is still stable (see Table 5) 3. Unscrew the yoke seat (27). 7. 4 Titan First Stage Service Manual 4. Fit the adjusting screw (25) into the screw (22). The procedures described in this manual are intended only for qualified personnel who have been trained in the servicing of Aqualung equipment during a specialised course. Certain icons have been used to facilitate the reading and understanding of this manual. Tighten the dry chamber 6. Soak for 10 minutes. 15. Turn the body over and let the HP seat (4) drop into your palm. 3 GENERAL CONVENTIONS..... Make sure that the tool is in contact with the seat. Replace the spring block 5. Leave the regulator under pressure for several minutes and check that the MP remains stable. Replace the crown 3. DIN Version: Fit a new lubricated O-ring (20) and a new lubricated O-ring (31) on the seat screw (30). Place the washer (24) on the spring. Fitting the DIN connection (see exploded view NC-20024). a. Contact Aqualung or its distributor to get the stainless steel screws. Press simultaneously on the two sides of the O-ring in order to form an 'eye'. Put the regulator under pressure once more and check that the MP is stable. The O-ring (6) is worn or damaged. Rinse in fresh water and allow to dry with the connections hanging down. 13. Fit the tool (A11000) onto the body. 124634 Nitrox seat (28) 2.5 m.kg 124631 Nitrox seat screw (31) 2.5 m.kg 124606 DIN seat screw (30) 2.5 m.kg Tableau 5. Wiping- If you do not understand certain procedures in this manual you should contact an Aqualung service consultant before undertaking any operation. Torque values REFERENCE N° DESCRIPTION FORCE 122803, 124604 Body screw 2.5 m.kg. Note : Before continuing, closely examine the antiextrusion washer (21). F I R S T T O 5 D I V E Use a 26mm flat spanner to unscrew the DIN seat (28) then remove the O-ring (27). Close the cylinder valve and completely purge the regulator. Fragile items with seats or crowns with critical sealing surfaces should be separated and protected during servicing in order to prevent any damage. If some resistant deposits remain then fill the ultrasonic bath with white vinegar and repeat. 124602 Seat (27) 2.5 m.kg. Place the spring pad (17), flat side up, in the centre of the diaphragm. Fit a new O-ring (27) onto the body screw. 8. Use the special tool (944022) to remove the O-rings (18) et (20). Using a 6mm Allen key unscrew the seat screw (30). The MP should be stable at the desired value (8.5b or 9.5b depending on the regulator). Replace the diaphragm 4. If the MP is different, repeat steps 3 and 4 until a stable pressure is obtained. Ultrasonic cleaning in Promoclean TP108 diluted at 5% . Screw the holding tool (116230) into a HP port and then clamp the tool in a vice, so that the diaphragm faces upwards. Using a ø12 button, push the circlip in until it locates in its groove. Household stores Attention: Do not use hydrochloric acid for cleaning parts. b. Disassembly of yoke version. 10. Turn the regulator over so that the MP side is toward you. DO NOT put plastic, rubber, silicone or anodised aluminium parts in contact with vinegar. Replace the body 5. F I R S T T O 1 9 D I V E Exploded View of Titan D First Stage. DESCRIPTION APPLICATION 116222 MP pressure gauge complete 0/16b Checking medium pressure 111610 111399 Screwdriver Loosen/tighten diaphragm screw 081247 Inserting circlips (12) 111000 Titan Consheff tool A11000 N/C O-ring tool Fit and remove O-rings 944022 N/C Reversible circlip pliers Fitting and removing circlips 111100 Seat assembly/disassembly 109436 For holding 1st stage in vice 100395 Socket wrench tightening seat (29) 111001 Seat fitting tool 116236 Holding tool 116230 Socket wrench A11001 Socket wrench tightening body screw n/a N/C Torque wrench 2.5 m.kg Seat, dry chamber n/a N/C Torque wrench 0.5 m.kg Plugs n/a 12 Titan First Stage Service Manual N/C Extender Extender for socket wrench n/a N/C Adjustable spanner Dry chamber n/a N/C Allen key 4mm MP and HP plugs n/a N/C Allen key 6mm MP adjustment, unscrew plug (20) n/a N/C Hexagonal tool 6mm Plug (20) (fits to torque wrench) n/a N/C Allen key 6mm Disassembly of DIN seat n/a N/C Hexagonal wrench 6mm Tightening DIN seat (fits to torque wrench) n/a 128002 Service Kit HP Titan Yoke / DIN / D All versions except Nitrox 213660 Service Kit Titan Nitrox / O2 Nitrox Version 900001 F I R S T T O 1 3 D I V E Tableau 3. 3 MAINTENANCE..... 9 Checking specifications..... 16 Exploded view of Titan First Stage..... 17 Revision Rev. Fit the washer (16) on to the diaphragm and make sure that it is correctly positioned on the diaphragm. Troubleshooting Guide SYMPTOM Increase in MP (likely to cause a second stage leak) External leak Reduced airflow or significant breathing resistance on complete regulator. 20 Titan First Stage Service Manual Exploded View of Titan D DIN First Stage. ATTENTION: Indicates a situation or action that could cause serious damage to the product, making it dangerous if the advice given is not followed correctly. Screw the seat (28) onto the body and tighten it at 2.5 m.kg. Cover the seals with a light film of grease and remove any excess by rolling the seal between finger and thumb. 9. All servicing and repair procedures should be carried out in a workshop that is clean, well lit, easy to access and specially fitted for the purpose. 14 Titan First Stage Service Manual Procedure A Cleaning and Lubricating (All Aqualung Regulators) Cleaning brass and stainless steel parts. RE-ASSEMBLY PROCEDURE 1. organic materials (oil, grease, paint, rust...) cleaning agents dust humidity Lubrication. You will note that it has a flat side and a concave side. The crown (2) is damaged. Use a 30 mm (wet chamber) or a 34mm (dry chamber) torque wrench at 2.5 m.kg. Cleaning and lubricating..... 14 Table 4. Cleaning in an ultra-sonic bath filled with a mixture of washing-up liquid + hot water. Replace the O-ring(s) 2. Replace the body 1. (casings, plugs.): clean in an ultrasonic bath containing a mixture of washing-up liquid and hot water. ©2005 Aqua Lung France. To hold the body, screw the tool 006230 into the HP port and then grip the tool with the vice. Cylinder valve requires servicing 2. When you are sure that there is no leak, close the cylinder valve and purge the regulator. Do not grease them. When this is finished check the pressure gauge. Manually screw the body screw (22) fully home into the body. Numbers in brackets indicate the part number of the component shown on the exploded view attached. Rinse in demineralised water. Fit the spring block (8) inside the spring (5). Washing-up liquid (diluted with hot water) Degreases brass and stainless steel parts; Household stores general cleaning of plastic and rubber parts. The diaphragm (15) is worn or damaged 3. Remove the hoses from the first stage using an appropriate spanner. Press several times on the pad. Cylinder valve not completely open 1. Refer to Table 1. If there is a leak there will be a constant stream of bubbles. When handling O-rings wear unpowdered latex gloves. Fit the spring (9) into its position in the spring block. Unscrew the MP (19) and HP (21) plugs. The O-ring (3) is worn or damaged. DISASSEMBLY PROCEDURE Note: Before commencing disassembly, consult the exploded view to check the reference numbers of all parts requiring replacement. Using a torque wrench tighten the seat screw at 2.5 m.kg : Make sure that you have fitted a stainless steel din screw , marked : 300 BAR MAXI b. Remove the seat O-ring (3). Remove the seat and the yoke (26). For correct assembly the concave side should be against the O-ring, as shown in the picture below. 1. 5. Body screw is loose (22) 5. 16. F I R S T T O 9 D I V E ADJUSTING THE FIRST STAGE a. Fit a new diaphragm (15) into the body. Check the specifications TEST CONSIGNES SPECIFICATIONS Leak Test 160 bar < Working pressure < 200 bar No leak Medium Pressure 160 bar < Working pressure < 200 bar TITAN supreme Versions: MP at 9.5 bar ± 0.5 bar TITAN supreme Versions: MP at 8.5 bar ± 0.5 bar MP Variation 160 bar < Working pressure < 200 bar After purging the regulator several times, the MP should not increase by more than 0.3 bar in 5-15 seconds. Replace the O-ring 6. Refer to Table 1. Fit a hose into an MP port to help eject the diaphragm. Troubleshooting guide..... 11 Table 2. Fit the diaphragm (33) fully into the diaphragm screw (34). Remove the clamp screw (28) and the dust cap (29). Replace the O-ring 1. 2. Dry with filtered low pressure air and then check that their condition is now suitable for re-use. Remove the filter washer (11), the filter (10), the spring (9), the spring block (8) and the spring (5). Fit new lubricated O-rings to the HP and MP plugs then fit them to the regulator, leaving one MP port free. Replace the HP seat 2. Remove the body from the vice, turn it over, and allow the spring (14) and the needle (13) to fall into your hand. Immerse the first stage completely in water to check that there are no leaks. Seat O-ring (27) damaged 6. Remove the diaphragm (33). POSSIBLE CAUSE TREATMENT 1. If there is significant corrosion then it is permissible to soak only the ends in an ultrasonic bath, avoiding any possibility of the solution entering the hose. GENERAL CONVENTIONS NOTE : Notes are used to emphasize important points as well as information which needs to be remembered. Insert the special tool into this eye to remove the O-ring. Once the regulator has been disassembled, the reusable components should be separated from the components that need to be replaced. The acronyms used: LP: Low Pressure MP: Medium Pressure HP: High Pressure 5. This manual is not an instruction manual for unqualified personnel. If a surface should be damaged then this part should be replaced with a new one. Fitting the yoke a. 05/2008 2 Titan First Stage Service Manual Index COPYRIGHT..... Soak for 10 min. Engage the spring (23) in the centre of the spring pad. Attention: if the MP indicated rapidly exceeds 9.5bar then this indicates a HP leak. Fit the handwheel (29) and manually engage the seat screw. Charge the cylinder F I R S T T O 1 1 D I V E Tableau 2. Disassembly of the wet chamber. F I R S T T O 1 7 D I V E Exploded View of Titan First Stage. (15). If the gauge is not fitted with an over-pressure valve, then it is vital that the second stage is fitted so that it can act as an over-pressure valve in the event of an HP leak. Oakite Products, Inc. Oakite #31 Acid bath for cleaning brass and stainless steel parts. Turn the body over and unscrew the adjusting screw (25). Slowly open the cylinder valve to put the regulator under pressure. Dry in the open air in a clean and dust-free atmosphere. 480025 Attention: Silicone parts do not require lubrication. 16 Titan First Stage Service Manual Maintenance Notes. Fit a new lubricated O-ring (3) on the seat (2). For plastic parts. Filter (10) blocked 3. Rinse in fresh water and dry with low-pressure filtered air. Any copying, photocopying, reproduction, translation, electronic distribution (email, Internet...), even partial, and in whatever format, is expressly forbidden without the written consent of Aqualung France. Position it well in place by pushing with your finger around its edge. If it is a DIN version, go to step 15. 4. Visually check under a white light (day light or artificial light). All seals should be lubricated with Cristolube MCG111. The diaphragm (33) is worn or damaged 2. If the regulator is an yoke version, go to step 14. Remove the handwheel (29). 3 GENERAL INSTRUCTIONS..... The HP seat (4) is worn or damaged. F I R S T T O 7 D I V E O-ring Anti extrusion washer 2. Metal parts : Pre-clean by soaking in NETALU diluted to 25%. Pre-clean by soaking in NETALU diluted to 25%. Recommended cleaners and lubricants LUBRICANT / CLEANER Cristo-Lube MCG 111 APPLICATION All O-rings SOURCE Aqualung, ref. Remove the MP pressure gauge and replace the MP plug. Rinse in fresh water and dry with low-pressure filtered air Attention : Do not place plastic and rubber parts in contact with acid solutions. When reassembling, check that the torque used conforms with that shown in Table 4, Torque. 10 Titan First Stage Service Manual Tableau 1. Aqualung, ref. Hydrochloric acid, even when well diluted, attacks the coating of metal parts and leaves a corrosive deposit that damages plastic parts and O-rings. MAINTENANCE Attention: Whatever the number of dives carried out during a year, the regulator should receive a complete service each year. Attention: Use only the special tool when removing O-rings in order to avoid damaging the seal recess. List of Tools and Service Kits REF US PART NO. d. 6 Titan First Stage Service Manual END OF DISASSEMBLY Before refit the dust cap, 05/08 Revision description Warning for the replacement for the brass Titan Din screw by a stainless steel Din screw and modification of its torque value. Transcript SERVICE MANUAL TITAN FIRST STAGE Rev. In order to carry out the procedures described in this manual correctly it is important that you follow the steps in the exact order indicated. Remove the washer (24) and then the spring (23). NETALU Acid bath for cleaning brass and stainless steel parts. 455001 Diluted white vinegar Acid bath for cleaning brass and stainless steel parts. Using a torque wrench tighten the seat at 2.5 m.kg. Version DIN Version Nitrox 14. If the MP rises more than 0.3 bar this indicates that there is a leak. Cleaning parts for Nitrox/O2 use. INTRODUCTION This manual gives the instructions and the recommendations for the disassembly, the cleaning, the checking, the reassembly and the adjustment of an Aqualung regulator. Replace the diaphragm 3. Screw an MP gauge (0-25 bar) into one of the MP ports. Seal seat groove (2) on the body is damaged. DIN version : Remove the O-ring (31) and the O-ring (20) Nitrox version: Remove the O-ring (32) and the O-ring (30) For the Din screw (Air version) , check the marking of this screw : If the marking is "300 BAR MAX" , it means that part is made of brass , you have to replace this part by a new part made of stainless steel which is marked "300 BAR MAXI" . If the regulator is used in a chlorinated or aggressive environment the service period should be reduced to six months. It is important not to allow contact between the internal components and the skin or any other source of contamination when the regulator is being prepared for Nitrox use. Cleaning hoses. Make any further adjustments that may be necessary. Greasing silicone parts can change their molecular construction and cause premature degradation of the material. It should feel like a push-button. Use a small brush to add a little grease to the inside of the spring block. Use a 30mm flat spanner to unscrew the body screw (22) 3.1 Disassembly of the wet chamber.

The FA20F and FA20F engines have a cast aluminium alloy cylinder head with chain-driven double overhead camshafts per cylinder bank. The four valves per cylinder – two intake and two exhaust – were actuated by roller rocker arms which had built-in needle bearings that reduced the friction that occurred between the camshafts and the roller rocker arms. 292019/8/ 超久々にカンちゃんと一緒に会うことに！訪問ありがとうございます！お話をこちらから「@ マンキー - 後氏94 エリカの嘴」では続きをどうぞ👉 後ろからホルド たくからのバクハバと大進い - @ エリカの嘴 参考👉 修理場様様さま ... Children's Fairyland Book Festival: Saturday, June 18, 2022, 10 to 4. Meet more than 25 authors and illustrators and ask them about their craft. 162022/2/- /IDM Members' meetings for 2022 will be held from 12h45 to 14h30. A zoom link or venue to be sent out before the time.. Wednesday 16 February; Wednesday 11 May; Wednesday 10 August; Wednesday 09 November dict.cc: Wörterbuch für Englisch-Deutsch und andere Sprachen dict.cc möchte es seinen Benutzern ermöglichen, ihr Wissen mit anderen zu teilen. Wenn eine bestimmte Englisch-Deutsch-Übersetzung noch nicht im Wörterbuch enthalten ist, kann ... インターブランドジャパンによるブランド戦略に関する記事、事例、ブランド戦略セミナーのご案内です。

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